

Work Order ID 45696

July 6, 2009 7:28:00 AM



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Item ID: D3188-5
Revision ID: E
Item Name: Spacepod Body

Accept



Setup Start



Stop



Start Date: 7/07/09 Start Qty: 1.00
Required Date: 7/15/09 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3188	Rev E
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100 QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Check for void spot and pins.

110

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

120

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

=> 09/07/13

09/07/14

u 09.07.14

Picklist Print

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Work Order ID: 45696

Parent Item: D3188-5RevE

Parent Item Name: Spacepod Body

Comments:

Start Date: 7/07/09

Required Date: 7/15/09

Start Qty: 1.00

Required Qty: 1.00

**Component Item ID/
Item Name**

**Replacement
Item ID**

**Mfg/
Purch**

Bin	Item
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
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95	95
96	96
97	97
98	98
99	99
100	100

Primary Location

**Last
Location**Route
Seq ID

Unit of Measure

**Qty on
Hand**

**Remaining
Qty To Pick**

**Qty
Issued**

**Date
Issued**

Status

D3188-1MRevE

Manufactured

No

100

Each

0.0000

1.0000

SPACEPOD BODY LH

Date:
User:Tuesday, 10/02/2009 3:06:43 PM
Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACEPOD BODY LH
Job Number :	45696		
Estimate Number :	13782		
P.O. Number :		Part Number :	D31885
This Issue :	10/02/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3188 REV.E
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	E
	Type :	Material :	
	PURCHASED PARTS	Due Date :	28/02/2009
Written By :		Qty:	1 Um: Each
Checked & Approved By :	JUL 09.02.10		
Comment :	Est Rev:A 09-02-05 New Issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	45696A	SPACEPOD BODY LH
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**Comment:** Sub-Component SPACEPOD BODY LH

1 x D3188-1M Batch

B45696A

090713

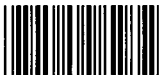
2.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3188 .Visual inspection. Check for void spot and pins.

509/02/13

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries